HYDRAULICALLY DRIVEN END CONES
LIFTS AND SEPARATES TANGLED OUTSIDE ROWS

ROLL-A-CONE MFG. CO.
7655 ROLL-A-CONE RD. Tulia, Tx 79088  806-668-4722
1 C-19  Corn Cone (specify right or left)
1 C-21  Shield for metal snout
1 C-21P-DRA Shield for poly Drago snout
1 C-21P-ELITE Shield for poly Geringhoff Elite snout
1 C-21P-3/8 Shield for poly snout with 3/8" & 1/2" bolts
1 C-21P-1/2 Shield for poly snout with 1/2" bolts
1 C-10  1" Bearing
1 C-10  7/8" Bearing
3 C-20  Flangettes
1 C-7   Drive Shaft (specify 1" for end cones)
1 C-5   Bearing Bracket
1 C-33  Hydraulic Motor
1 C-34  1" to 1" Coupler
1 C-35  Flag with chain
1 C-36  7/8" Special Washer
1 C-37  Cotter Pin
4 C-38  3/8X1" Bolt & Washer
2 C-39  5/16X1" Bolt & Nut
1 C-42  Key Stock
2 C-43  1/2X1-1/2" Carriage Bolt, Nut & Washer
1 MB-3A Carrier Bracket

See Mounting Bracket Sheet
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Installation Instructions
For End Cones

SITTING IN COMBINE SEAT:

Left Hand cone counter clockwise rotation. This cone is mounted on right side of header.

Right Hand cone clockwise rotation. This cone is mounted on left side of header.

LOWER CONE INSTALLATION:

1. Assemble the bearings (C-10) and flangettes (C-20) onto the shafts, which extend from the cones. The set collar side of the bearing goes on toward the upper (large) end of the cone. Tighten the set collar with a punch, and then tighten the allen screw. Install the 7/8” washer and put the cotter pin through the small hole in the end of the cone shaft. (See Figure #1)

2. Using the stud bolts, which extend down from the snout shield (C-21) as a template, mark your snout as indicated. (See Figure #2). Drill an oversize ½” or 3/8” hole, whichever applies to your application. Now you are ready to mount the snout shields onto each snout. Refer to the following pages for correct snout shield placement.

3. Remove the two 5/16” nuts on the studs inside the snout shield. Insert cone shaft with previously assembled bearing & flangette half into the other flangette half that is welded inside the cone snout shield. Secure flangette halves together with two 5/16” nuts.
METAL SNOOUT

There are 2 nuts and washers on each of the snout shield bolts. The top nuts and washers go on top of the snout. These are used to adjust the snout shield height. The bottom nuts and washers go under the snout to clamp on the snout shield.
POLY SNOUTS—1/2" BOLTS WITH 4" BOLT CENTERS

There are 2 nuts and washers on each of the snout shield bolts. The top nuts and washers go on top of the snout. These are used to adjust the snout shield height. The bottom nuts and washers go under the snout to clamp on the snout shield.

Install flat strap and c-clamp as shown.
POLY SNOUTS—3/8" BOLT
WITH 8" BOLT CENTERS

Mount snout shields as shown. The sensor Assembly will need to be removed in order to fasten the 1/2" washer & nut onto the rear bolt of the snout shield underneath. After installation reinstall the sensor Assembly.

There are 2 nuts and washers on each of the snout shield bolts. The top nuts and washers go on top of the snout. These are used to adjust the snout shield height. The bottom nuts and washers go under the snout to clamp on the snout shield.

Note: If plastic wear protector is used please remove in order to remove front 3/8 bolt then reinstall and drill wear protector inline with existing hole.
DRAGO SNOTS

Mount snout shield as shown below. Remove 4 bolts that fasten sensor assembly onto the bottom of the snout. Remove sensor assembly from snout, remove and discard front bolt and nut from sensor assembly. Drill holes in snout as shown. Mount nose shield using 1/2” nut and washer provided.

There are 2 nuts and washers on each of the snout shield bolts. The top nuts and Washers go on top of the snout. These are used to adjust the snout shield height. The bottom nuts and washers go under snout to clamp on snout shield.

At this time, install and tighten back nut and washer only. Reinstall sensor assembly under snout. The front bolt on snout shield should go through hole in sensor assembly. Install and tighten front nut and washer on nose shield.
GERINGHOFF ELITE SERIES
SNOUTS

Remove plastic point on bottom of snout. Measure back from plastic point 1-1/2" and 9-1/2" (see diagram). Drill with a long drill bit all the way through snout. Drill the holes on the top of the snout 1/2" and the holes on the bottom of the snout 2". Install shield with nut and washer on bottom of snout through the 2" hole. Replace the plastic point.
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Installation Instructions  
For End Cones

UPPER CONE INSTALLATION

1. Assemble the bearings (C-10) and flangettes (C-20) onto drive shaft (C-7). These are 1” bearings. Slide bearings on as far as possible. Tighten locking collars on bearing. Fasten flangettes onto bearing bracket (C-5) with 5/16x1” carriage bolts. Refer to Figure 3.

2. Mounting brackets are very flexible for ease of obtaining proper drive shaft clearance and cone height. Refer to following pages for correct mounting bracket placement.

3. The cones should be positioned at an angle so the back of the cone is close to the center of the row of corn. Cones are mounted on angle so when cones are separating tangled corn stalks, corn ears that break off will fall inside header.

4. Brackets (MB-7) may be turned to the front or back to achieve proper cone drive shaft travel. Approximately 8-12” of square drive shaft should be exposed.

5. Adjusting height of cones—rear cone height adjustment is determined by severity of downed corn. Generally, if corn is not down too bad, cones should be run as low as possible. Cones can run as low as possible as long as they don’t rub on snouts. In more severe downed corn conditions, rear of cones should be raised to stand cones up to make dividing action more aggressive. This will help divide tangled stalks but may slow down your travel speed.

**NOTE:** Mounting brackets may seem loose when mounted on header, but weight of cone assembly will stabilize mounting brackets.
See Mounting Bracket Sheet
MOUNTING BRACKET PARTS

MB-1  Cross Piece
MB-2  Straight Ext. Arm
MB-3  Bar Clamp
C-5   Bearing Bracket
MB-3A Carrier Bracket
MB-4  Base
MB-5  Back Up Plate
MB-6  Extension
MB-7  90 Ext. Arm
MB-8  Stop Clamp
MB-9  Strap
MB-10-ADJ  Adjustable Z Clamp
MB-11  2” Elbow for Hugger
MB-12  5/8” U-Bolt for Geringhoff

UNIVERSAL

John Deere (including Clark)
Case IHC
New Holland
Caterpillar (including Lexion, Claas)
Drago
Ford
New Idea
White

GLEANER ADJUSTABLE

MASSEY
Creighton
Harvest Tech
Cressoni
GLEANER HUGGER
Including Challenger, Agco, Massey 3000 Series
Mounting Bracket Installation

John Deere, Caterpillar, Lexion, Claas, New Holland, Drago, New Idea, Ford, Clark, & White

These headers use the Universal Mounting Bracket shown on page 12

Mount this bracket as illustrated. The 90 degree extension arm may be pointed to front or back, whichever is necessary to achieve best rear cone positioning. (See Upper Cone installation on page 10)
Most Case IH headers have boxed beams across the back of the header to which the brackets for corn cones can be mounted. (Figure A)

Mount this bracket as illustrated. The 90 degree extension arm may be pointed to front or back, whichever is necessary to achieve best rear cone positioning. (See Upper Cone installation on Page 10)

Most Case IH headers are low profile headers. Extension MB-6 is supplied when it is necessary to raise back end of cones to achieve proper rear cone height.
MOUNTING BRACKET INSTALLATION

MASSEY

Most Masseys have a flat surface on the top towards the back of the header to which the brackets for the corn cones can be mounted. (Figure A)

Drill top plate on header and attach base at mounting bracket as shown with supplied bolts.

Figure A
Most **Elite** headers have a 3.16x2.4” oblong tubing angled across the upper back of header. (See below)

Some headers (Northstar) have a 3” square tube across the upper back. Refer to the Case IH Mounting Bracket page (Page 15) for these types of headers.
Most Gleaners have a flat surface on the back of the header to which the brackets for the corn cones can be mounted.

This surface is only a thin metal surface. A matching mounting bracket is supplied to go inside of header for added support (See Page 12)
SCHEMATIC FOR END CONES ONLY

DRIVING END CONES
1. Fasten bracket C-35 onto hydraulic motor with 3/8” bolts supplied.
2. Slip 1” coupler onto hydraulic motor shaft and tighten set screw on motor shaft.
3. Slip motor, bracket and coupler onto C-7 cone shaft and tighten set screw.
4. Fasten chain on motor bracket to any stationary object available to keep motor from spinning.
5. Run hydraulic hoses. (See following pages)

NOTE: Most motors have 1/2” NPT ports, but some have #8 Boss O-ring ports, depending on motor availability.

CAUTION!!
DO NOT OVER TIGHTEN HOSES ON MOTORS.
MOTOR HOUSINGS COULD CRACK. THIS WILL VOID WARRANTY!!
Roll-A-Cone MFG.
Schematic for running cones with reel.

Do not over tighten the hoses on the motor or it will split the motor housing.

The motor carries no warranty if it leaks because it has been over tightened and has a cracked housing.
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